



## **METAL PRODUCTS**

### **Press Brake Operator Job Description**

**Position:** Press Brake Operator

**Reports to:** Department Supervisor

**Position Location:** 602 E. Walnut Street Watseka, IL 60970

**Company Overview:** We are a leading metal manufacturing company committed to innovation, quality, and customer satisfaction. Join our dynamic team and contribute to our mission of delivering top-notch metal products to our customers

**Position Mission:** Operate a press brake and small stamping press to shape parts according to specifications. Use hand tools to set up the press based on print requirements. Perform detailed inspections using measurement tools, ensuring parts meet print specifications and check sheet criteria.

**Compensation:** \$16.00 to \$28.00 Depends on Tier Level, Experience  
\$1.50/hour shift differential for second and \$2.00/ hour third shift.

**Revision Level:** R2 (7.31.2026)

### **Essential Roles and Responsibilities**

**Overview:**

- Read and interpret blueprints to ensure accurate setup and production.
- Adjust ram heights as required for proper machine operation.
- Follow work instructions, check sheets, processes, and procedures to inspect parts for compliance with specifications.
- Properly apply Lockout/Tagout (LOTO) procedures for safety.
- Set back gauges, both manually and automatically, to achieve precise positioning.
- Accurately document work by completing work orders, production logs, quality check sheets, shipping tags, and other required records.
- Support team objectives by contributing to overall production goals.
- Perform continuous inspections, comparing products to approved samples to ensure compliance with customer specifications and ISO/TS standards.

### **Qualifications & Experience:**

- High School Diploma or GED required.
- Strong physical dexterity, basic math skills, and ability to lift to 50 pounds.
- Ability to follow verbal and written instructions and work effectively as part of a team.
- Prior assembly experience preferred but not required.
- Familiarity with basic measurement tools, such as tape measures, Vernier calipers, thread gauges, and torque wrenches, as needed.

**Key Attributes:**

- Maintains reliable attendance, working required hours and overtime as needed to complete tasks accurately and on time.
- Keeps the workspace clean, organized, and efficient.
- Provides timely and accurate feedback to co-workers and management.
- Communicates effectively with colleagues and leadership to promote teamwork and collaboration.
- Follows company policies, procedures, and regulatory standards, including ISO, TS16949, and safety guidelines.
- Accepts responsibilities and instructions with a positive attitude, treating others with respect and professionalism.
- Exemplifies integrity, professionalism, and a positive work ethic, serving as a role model for others.

**Benefits Overview:**

- Competitive pay based on experience
- Health Insurance
- Dental and Vision Insurance
- Paid Time Off and Paid Company Holidays
- Employer Paid Basic Life Insurance
- Voluntary Life Insurance for Employee, Spouse, and Child(ren)
- 401(k) with Company Match
- Employer Paid Short Term and Long Disability Insurance